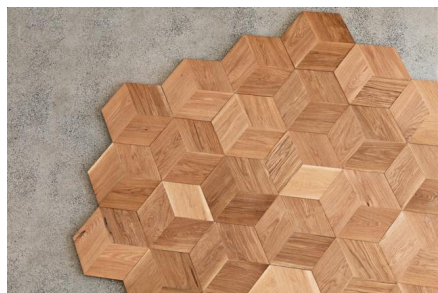


# HEXPARKET LAYING INSTRUCTIONS



## 1. GENEREL INFORMATION

Junckers Hexparket wood tile is a supplement to single stave parquet which is a traditional type of wooden flooring used for centuries. Different traditions for laying and treatment of the floors have been established by craftsmen in different countries and Junckers has great respect for these traditions.

Therefore, this document is to be seen as Junckers' guidance on laying and conducting a finishing treatment of the Hexparket wood tiles.

Hexparket can be installed according to 2 different methods. See description under laying instructions, methods A and B.

The wood tiles are delivered untreated and require sanding and surface treatment after installation. Find more information in section 5, Surface treatment.

**Wood tile dimension:** 20.5 x 370 x 370 x 370 mm.

### Quality control

The Hexparket have gone through a thorough quality control process at the factory. It is however, important also to check for errors and defects before and during the installation.

### Before delivery - RH in the building

Before the materials are delivered, the relative humidity in the building must be within the range expected when in use, eg 35 - 65 %, and the temperature must be approximately 20 °C. If the temperature and relative humidity levels cannot be met, we ask you to contact Junckers before delivery. The wood tiles should be delivered 1 or 2 days before installation is due to begin. The wood tiles must not be unwrapped until immediately before laying as it is important that they are as close to the manufacturing condition as possible.

### Environmental conditions

In order to keep moisture related movement of the floor to a minimum, the humidity should be stable for extended periods of time and the humidity range, i.e. the difference between the lowest and the highest relative humidity during the year, should not exceed 25 to 30 percentage points. Examples of humidity ranges are: 25 - 50 %, 35 - 65 % RH. The instructions below are based on the range 35 - 65 % RH. If site conditions should vary from the above, it is advisable to contact Junckers Technical Service Department.

### Before laying the floor

The building must be weathertight. The heating system must be installed and tested and should be in operation during the heating season. Cast concrete elements, screeding and other wet trades which can contribute moisture to the building, eg tiling, plastering and priming of paintwork, must also be completed.

### Underfloor heating

The Hexparket wood tile can be used in connection with underfloor heating systems which will provide an even temperature distribution. The temperature on the surface of the wood tile should not exceed 27 °C. The underfloor heating must be switched off for 2 days before installation is started. After installation it is raised slowly by maximum 5 °C every second day. However, the working temperature for the adhesive must be minimum 15 °C. With underfloor heating the gaps which typically appear in a wooden floor during the heating season will be larger than with heating from radiators.

## 2. INSTALLATION

The wood tiles can be

- Screwed, nailed or glued to a subfloor of plywood / existing wooden floor.
- Screwed or glued to a chipboard base.
- Glued down to a concrete or screeded subfloor.

The moisture content of a wood based subfloor must not exceed 12 % and for concrete/screeded subfloors it must not exceed 75 % RH.

- When screwing a 500 g/m<sup>2</sup> floor cardboard is to be inserted between the wooden subfloor and the wood tiles in order to minimize creaking between the tiles and the subfloor.
- Each tile is fixed by secret screwing or nailing at a 45° angle with 1 screw/nail on each side.

Fixing:

- A 180 mm loose tongue is inserted in the tile groove. Loose tongues are delivered along with the tiles.
- For screwing use 45 mm. Monta-Flex screws.
- For nailing use Junckers J-nail or 65 mm T-nail for nail gun.
- For gluing use Junckers Parquet Glue.



**PARQUET GLUE**  
For gluing down wooden floors.

For screw fixing it may be necessary to pre-drill. Use a drill with a slightly smaller diameter than the screw.

### Existing wooden floor

In order to achieve the correct surface tolerance, the subfloor can be levelled by planing, filling or by fixing minimum 15 mm thick plywood to the base. If plywood is used, the original laying direction can be used. It is important that the existing wooden floor has been properly fixed without loose boards or protruding fastenings.

### Plywood floor

Plywood subfloors must be a minimum 18 mm thickness with battens at maximum 520 mm centres. If plywood is being fixed to an existing timber base, 12 mm thickness may be used. Tongue and grooved jointed plywood must be glued together in accordance with the manufacturer's instructions.

### Chipboard floor

Flooring grade chipboard 22 mm can be used and laid on battens with maximum support centres of 600 mm. If the chipboard is laid on an existing floor, it must be approved chipboard of minimum 16 mm. The boards must be fitted according to the manufacturer's directions and must be glued in the tongue and groove joints.

**Concrete/screed**

Before the floor installation is started, you must make sure that the relative humidity in the concrete or screed does not exceed 75 % RH.

With underfloor heating the relative humidity in the concrete or screed must not exceed 65 % RH and, at the same time, the floor heating system must be switched off while the installation is carried out.

If the relative humidity in the concrete or screed is higher than stated above, the floor installation must be postponed or a high performance damp proofing material may be used. Junckers Liquid Moisture Barrier may be used on sub floors with a relative humidity up to 85% RH. Contact Junckers Technical Service Department.

**LIQUID MOISTURE BARRIER****Glue Down method**

- For gluing the floor use Junckers Parquet Glue. The glue is applied using the Junckers notched Glue Spatula leaving a thin glue coat on the floor between the glue tracks.
- Hold the spatula at an angle of 45° and with the side marked "2" turned downwards.
- Use approximately 0.5 litre per m<sup>2</sup>, depending on the absorption capacity, structure and flatness of the subfloor.
- Only apply sufficient glue that the laying of the tiles can be finished within 20 minutes.

Hexparket wood tiles must NOT be glued in tongue and groove. However, wood tiles which can't be securely fastened may occasionally be glued in the heading joints at walls and in the tongue and groove at the last row of wood tiles at the wall.

The first row of tiles is used to set out the rest of the floor and can be fitted with our normal adhesive but it must be thoroughly set before the main field of the floor is installed.

**Distance to walls and expansion gaps:**

Depending on the size of the room, an expansion gap of 12 - 15 mm at walls and fixed installations should be left in order to allow the natural movement of the floor to take place. Junckers can supply matching skirting, quadrant or scotia mouldings to cover this gap. Alternatively the gap can be filled with Junckers rubber strip.

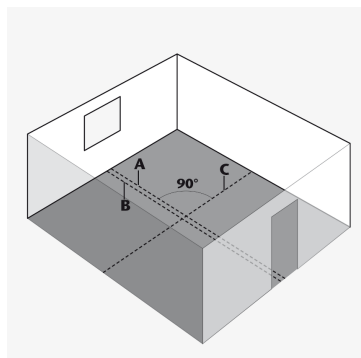
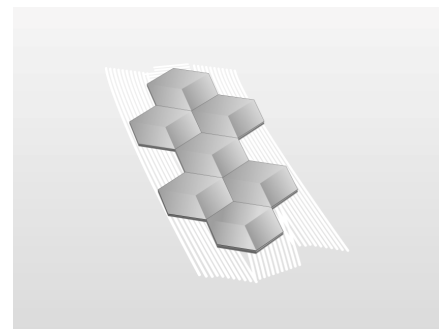
We recommend that expansion gaps are established in the following cases:

- Where there are large variations in temperature and humidity
- With particularly large floor areas
- Where the floor is naturally divided by doors etc.

Any structural movement joints in the sub floor of the building must be taken up through the wooden floor if this is glued down to the subfloor.

### 3. LAYING INSTRUCTION

#### METHOD - A



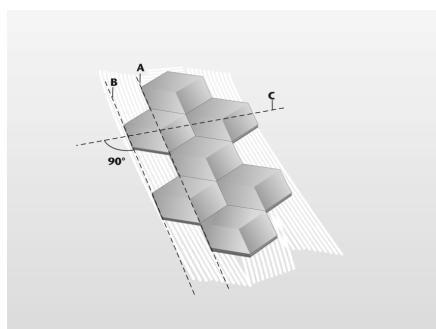
##### Method - A1

Measure the width and length of the room in order to plan the cut row along all sides of the room.

Consider the laying direction of the tiles, see drawing above method A and drawing at method B.

The two centre lines in the room (lines A and C) are marked by a chalk line or string at an angle of 90° to each other.

In order to maintain the laying direction of the starting row a working line B is drawn with a string or a chalk line 185 mm from line A.

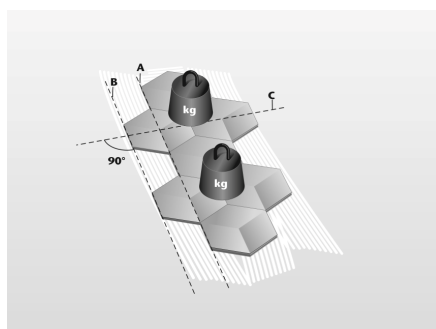


##### Method A2

To be able to regulate the laying direction of the starting rows, the edges of the tiles must be in line with the working line B.

It can be helpful to draw an extra working line 740 mm to the right from working line B.

If tiles are nailed/screwed you can continue laying of the tiles when starting row is completed as shown.



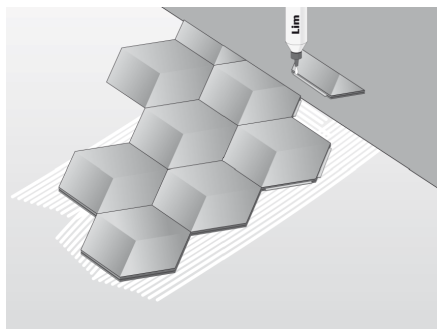
##### Method A3

When the starting row has been laid it is recommended to leave the adhesive to dry overnight, before the floor laying continues. Do not forget to remove excess glue from the floor.

It is advisable to load the floor continuously during laying to ensure a good bond between staves and sub floor packs of flooring or adhesive containers, can be used for this purpose.

When the starting row is dry, you can continue laying the tiles. Only apply sufficient glue that the laying of the tiles can be finished within 20 minutes.

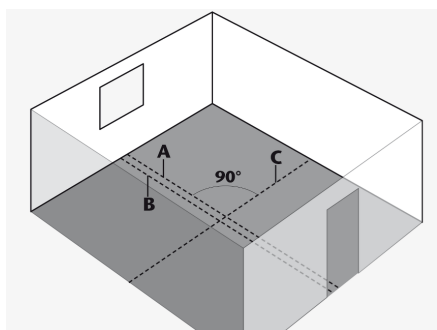
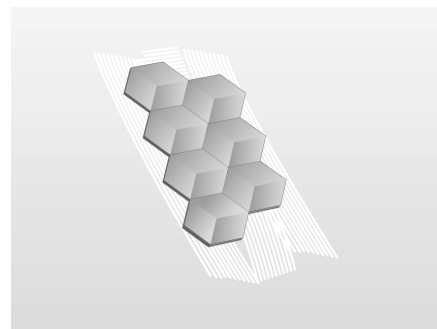



**Metode A4**

If the tiles are cut at the border or wall so that they are smaller than the size of a ½ tile the tongue and groove joints of the tiles must be exceptionally well glued.

## 4. LAYING INSTRUCTION

### METHOD - B

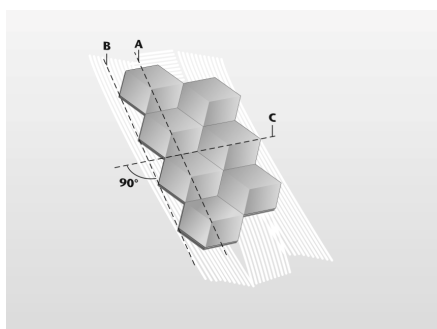

**Method B1**

Measure the width and length of the room in order to plan the cut row along all sides of the room.

Consider the laying direction of the tiles, see drawing above method B and drawing at method A.

The two centre lines in the room (lines A and C) are marked by a chalk line or string at an angle of 90° to each other.

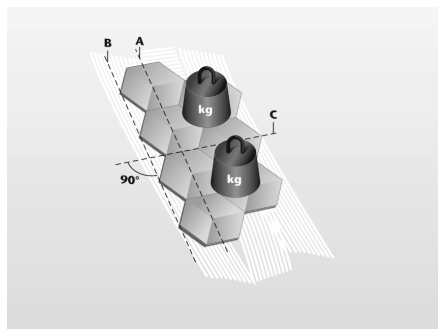
In order to regulate the laying direction of the starting row a working line B is drawn with a string or a chalk line 214 mm from line A.


**Method B2**

To be able to regulate the laying direction of the starting rows, the edges of the tiles must be in line with the working line B.

It can be helpful to draw an extra working line 748 mm to the right from working line B.

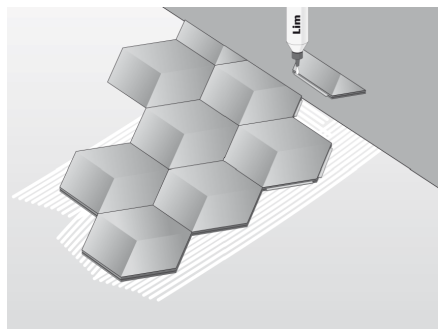
If tiles are nailed/screwed you can continue laying of the tiles when starting row is completed as shown.



## Method B3

When the starting row has been laid it is recommended to leave the glue to dry overnight, before the floor laying continues. Do not forget to remove excess glue from the floor. It is advisable to load the floor continuously during laying to ensure a good bond between staves and sub floor packs of flooring or adhesive containers, can be used for this purpose.

When the starting row is dry, you can continue laying the tiles. Only apply sufficient glue that the laying of the tiles can be finished within 20 minutes.



## Metode B4

If the tiles are cut at the border or wall so that they are smaller than the size of a ½ tile the tongue and groove joints of the tiles must be exceptionally well glued.

## 5. SURFACE TREATMENT OF HEXPARKET

A beautiful floor requires a strong and durable surface treatment. There are four alternative methods of surface treatment for a floor laid as Hexparket.

- Lacquer finish
- Oil finish
- Oiling + subsequent lacquering
- Oiling with Hardwax oil

The choice of surface treatment depends on the desired properties and appearance of the finished floor. See directions for and properties of the various options below.

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### Sanding and filling

Before the surface treatment is started, the floor is sanded and filled to achieve an even and smooth surface.

If the staves are glued down, sanding must be carried out no earlier than 24 hours after gluing.

Use Junckers Basefill to fill the floor.



**BASEFILL**  
Solvent-based filler

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### How to sand the floor

- Floors laid in a pattern are first sanded diagonally and then longitudinally in relation to the grain.
- The entire surface is sanded in the direction from which the light comes.
- Finishing sanding must be done with 120 – 150 grit paper or a rotary finishing sander with 120 grit sandpaper.
- After sanding, the floor is vacuumed thoroughly to remove dirt and dust, etc.

## 6. LACQUERING

A lacquer finish is chosen when a hardwearing surface with only a minimum of maintenance is required.

### Priming of a lacquered floor

- Apply 1 coat of PreLak in an even layer.
- Sand at the earliest 2 hours later with grit 120 - 150 mounted on a polishing machine.
- Sanding dust is removed by vacuum cleaning and the floor is wiped with a well wrung out cloth.

Make sure that the primer is applied in an even coat from the beginning. The primer must not be poured out but is to be applied in an even coat with a mohair roller.

If the primer is poured out, there is a risk of discolouring the wood. Oak is particularly sensitive because of a large content of tannin.

### Finishing treatment of a lacquered floor

Depending on the anticipated use of the floor, there are 2 alternative types of lacquer for finishing the floor. Both types of lacquer must be applied in an even coat using either a brush, a short haired mohair roller, or a lacquer applicator.



**PRELAK**  
Waterbased primer.

### A) Residential and other low-traffic areas

- After priming, the floor is lacquered with 2 coats of ProFinish, Coverage rate approx. 10 m<sup>2</sup>/l.
- Lacquering must take place with an interval of at least 4 hours between coats.
- ProFinish is available in 3 different gloss levels: Ultramatt, matt or silk matt.



**PROFINISH**  
Residential and other low-traffic areas

### B) High-traffic areas

- After priming, the floor is lacquered with 2 coats of HP Commercial, coverage rate approx. 10-12 m<sup>2</sup>/l.
- Lacquering must take place with an interval of at least 4 hours between coats.
- HP Commercial is available in 3 different gloss levels: Ultramatt, matt and silk matt.



**HP COMMERCIAL**  
High-traffic areas

## 7. OIL FINISH

The oil finish is chosen when you want to enhance the depth of the colour in the wood.

An oiled floor must be retreated more frequently than a lacquered floor but, in return, it is possible to carry out partial repairs on the high-wear areas of the floor. This is difficult with lacquer where repairs are typically carried out by lacquering the entire floor.

### Priming of untreated/sanded wood:

In small areas the oil is applied with a cloth, brush or roller. In larger areas the oil is applied by a roller, mop, or nylon pad mounted on a polishing machine.

Larger areas are recommended to be divided into smaller areas, which can be oiled in 30 minutes. Make sure that overlapping edges between the oiled areas do not dry out during treatment.

Moistening the surface prior to oiling is recommended. This improves saturation of the oil and provides a uniform appearance. Use a damp cloth and make sure that the floor is evenly and visibly wetted. Leave to dry until the surface no longer feels damp.

Apply 2 coats of Rustic Oil wet in wet:

- This is done by first applying one coat of oil.
- Wait up to 30 minutes and then apply the second coat.
- Make sure that the oil appears glossy/wet and spread the oil from wet to dry areas, where the oil has been absorbed.
- After 20 - 30 minutes of processing, and while the oil is still wet, buff the surface lightly with a white nylon pad.
- Finally, remove excess oil with a clean lint-free cloth. Be sure to wipe off all oil to obtain a uniform matt surface.
- Areas with not absorbed dried up oil will discolour the surface.
- Leave to dry for 16 - 24 hours, before applying the finishing coat of oil.

### Finishing with Rustic Oil:

- Sand or scour the surface carefully with fine sandpaper grit 180 - 220 or a green or black nylon pad.
- Vacuum sanding dust.
- On floors, apply 1 coat of Rustic oil.
- Make sure that the surface is saturated and polish with a clean lint-free cloth until the floor feels dry.
- Oil not absorbed must be removed within 30 minutes after application.



### RUSTIC OIL

When using oil, you can choose between clear and coloured oils.

## 8. OILING + SUBSEQUENT LACQUERING

This solution enhances the depth of the colour in the wood but with the durability and ease of care of lacquer.

### Priming of an oiled floor

Follow the instructions in section 7. Priming of untreated/sanded wood.

### Finishing with lacquer:

- It is very important that the floor surface is 100 % saturated with oil before lacquering. If not, there is a risk of discoloration.
- Especially about oak: The tannic acid content in this wood species needs extra attention. Therefore, a third layer of oil must be applied before lacquering. Method as described under Section 11 "Finishing with Rustic Oil".
- When the oil is dry, screen with a green pad.
- Vacuum sanding dust.
- Apply one coat of HP Commercial lacquer and leave to dry approx. 4 hours.
- Apply then the final coat of lacquer and leave to dry until fully cured.

After the finishing treatment, the lacquer will have hardened after 72 hours. You can start using the floor carefully after 24 hours.



### HP COMMERCIAL

Two-component water-based lacquer  
high traffic areas

## 9. OILING WITH PROFESSIONAL HARDWAX OIL

Professional Hardwax Oil provides a rich and saturated surface finish.

Maintenance is not required as frequently as for traditional oiling but more frequently than for lacquered surfaces.

- Apply Hardwax Oil in an even coat with a roller or brush.
- Remove surplus material using a buffing machine and a soft cloth or pad.
- After minimum 6 hours another coat of oil is applied and buffing is repeated.
- If the floor is not saturated after this treatment, then repeat.
- Lacquer cannot be applied on top of Professional Hardwax Oil.



### PROFESSIONAL HARDWAX OIL

Provides a rich and saturated surface  
finish.